

$$2 \times 10^4$$

TOPP20" E/EE0660

400

File Edit View Favorites Tools Help

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Gen. QDE

ST COE

22 Hierarchical Menu Trees Created

Internet zone

Repair Services

~ 402-
ive Parts

Description (14) F9E FUEL NOZ
Segment PG,GAS

Serial #	Tag #
ER456	2345
ER	5678
DR	6789
	6735

Choose file

Look in: Desktop

My Computer
Network Neighborhood
com
Adobe Acrobat 4.0
AEF Document
business.Alltest2
business.dev
business.Test
Case 1.doc
Copy of matrix.Alltest2
EditPlus 2
EmatrixMethods.java

File name

Files of type: All Files (*.*)

Open Cancel

File

Browse

Checkin

Close

Reset

Done

Internet zone

Add Part

Attach File

Temp Save

103E3026P001

AE

Fig 4

TOPS 2000 EEE0660

520

Office

Microsoft

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502

504

503

22 Hierarchical Menu Trees Created

Start Internet

Inbox - Microso...

Microsoft Powe...

FW: Test Script...

zip

11:24 AM

Fig 5

TOPICS "EEEEEE"

600

Planning - Microsoft Internet Explorer provided by GE Power Systems

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Inspection and Repair Services

Planning Search

Select the Available Job#

Job#

Customer

Description

30481 | TRANSCO | F3/LP ROTOR

Segment

Component

Customer

Drawing #

Narrow Search

Plan Information

Standard Plan

Previously Built Plan

SP20001 | 7E11 Rotor

OR

Next

Cancel

22 Hierarchical Menu Trees Created

Start

Inbox - Mic...

Planning - ...

Microsoft P...

FW: Test S...

zip

Internet

11:54 AM

Fig 86

700

700

Planning Parts - Microsoft Internet Explorer provided by GE Power Systems

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Address http://aldbat8.geps.ge.com:2038/tops3/topsPlanningParts.jsp

Office Microsoft

Links

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Inspection and Repair Services

Planning Assembly -702

Job# 30481 Plan 30481-SP20001
Segment PG, GAS Customer TRANSCO

Assembly description

Drawing # Serial #

Part Description

Component

Attach >>

Detach >>

Parts Structure

2077-30481
2077-AS12345
2077-AS12346
2077-AS12347

703

Available 705

SubPlan Description

1 | CR Receive & Inspect
10 | Turbine Rotor Disassembly
11 | Turbine Thru Bolts
12 | Turbine Pieces
13 | Turbine Rotor Assembly
2 | CR Clean & NDT
3 | CR Machine & Balance
4 | CR Disassembly
5 | Comp Wheel Full Reblade

Selected

SubPlan Description

706

Next Cancel

22 Hierarchical Menu Trees Created

Start Inbox - Mic... Planning P... Microsoft P... FW: Test S... Ixp

Internet

11:57 AM

Fig 7

TOP720" EZE0660

800

Planning Parts - Microsoft Internet Explorer provided by GE Power Systems

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Address http://atldb48.geps.ge.com:2038/tops3/topsPlanningStep.jsp

Office

Microsoft

803

802

801

TOPS³

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EHS Quality PAC DART Gen. COE ST COE

Inspection and Repair Services

Planning Steps

Customer : TRANSCO

Segment : PG GAS

Plan : 30481-SP20001

Job# : 30481

Mile Stone	Sub plan	Step	OpCode	Duration	Description	Insp. Form	M. Sheet	Select
	10	010	WF16		Set rotor vertical and install in stacking stenc			F
	10	020	WF17		Unstretch turbine rotor studs			F
	10	030	WF19		Disassemble Turbine Rotor			F

Parts Status Add Modify Delete

806

804

807

Drawing# - Serial#

Parts Available Parts On Hold Reassign Parts Show parts on Final Step

Keep Parts On Hold Release Hold Scrap Part Show Scrap Part

View Extra Text Add Extra Text View Log

Attach Insp Form Detatch Insp Form View Insp Form

Attach M. Sheet Detatch M. Sheet View M. Sheet

Back Finish Cancel

22 Hierarchical Menu Trees Created

Start Planning P... Microsoft P... FW. Test S... zip

Inbox - Mic... Internet

11:57 AM

Fig 8

900

T00T20"EZE0660

Office

Microsoft

Approve Plan - Microsoft Internet Explorer provided by GE Power Systems

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Inspection and Repair Services

Approve

901

Plan for review

Method Sheet

Inspection Form

Load

Approve

Cancel

Start

Inbox - Mic...

Approve P...

Microsoft P...

FW: Test S...

zip

Internet

11:59 AM

Fig 9

TOP001-SP00005

1000

Office

Microsoft

Arrove Planning Parts - Microsoft Internet Explorer provided by GE Power Systems

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Approve Plan Steps

List of steps Plan T00001-SP00005 Created for: T00001 Part Type Bucket Drawing #

1001

1002

NO SUBPLANS ARE ATTACHED

1003

Options Reason for decline I

Accept Decline

Finish

22 Hierarchical Menu Trees Created

Start Arrove Pla... Microsoft P... FW: Test S... zip

Inbox - Mic...

Internet

12:01 PM

Fig 10

TOP 20 "E" EEO 660

1100

Office Microsoft

Approve Plan - Microsoft Internet Explorer provided by GE Power Systems

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12:01 PM

Inspection and Repair Services

Approve Method Sheet

Method# 1102

Approve Reject

Finish Cancel

View

1103

Fig 11

TOPPLOT "EEEE0650"

1200

Process Steps - Microsoft Internet Explorer

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Process Job

1202

Job# 31898 Plan 31898-SP00002
Customer GENERAL ELECTRIC Component Rotor

Check job status details

Show Parts Status

~ 1203

Select step to proceed with

1204

Sub Plan	Step	OpCode	Duration
1	010	BA01	
1	020	BZ01	
1	030		
1	040	BA02	
1	050	BA05	
1	060	BA07	
1	070	BA10	

Select	Description
<input type="checkbox"/>	Receive Buckets. Issue receiving report.
<input type="checkbox"/>	QC TOLLGATE *
<input type="checkbox"/>	TECH TO REVIEW DATA AND ADVISE NEXT OPERATION
<input type="checkbox"/>	Issue incoming visual inspection report
<input type="checkbox"/>	Clean buckets
<input type="checkbox"/>	Issue incoming FPI report
<input type="checkbox"/>	Dimensionally inspect bucket

Back Next Close

Fig 12

TOPP20"E2E0660

1300

Process - Parts Status - Microsoft Internet Explorer

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Y!

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Inspection Search

Inspection

Process - Parts Status

1301

Sub Plan	Step	Drawing#	Serial#	Tag#	Hold	State
1	010	2077-TYR4356				ServiceRunning

Back

22 Hierarchical Menu Trees Created

Internet zone

F1813

TTTTT40"EEEE0660

1400

TOPS3 - Total Operational Planning Services Support System - Microsoft Internet Explorer

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EHS Quality

RO # : 31898

Customer : GENERAL ELECTRIC

Sub Plan : 1

Step : 010

Drawing : 2077

Component : Rotor

Op.Code : BAO1

Description : Receive Buckets.
Issue receiving

Select any of the following :

Fill Inspection Form

Add Additional Form

Attach File

View File

Job Log

View

Update

Available Parts

Work Complete >>

<< Undo Complete

Select All

Parts Hold

Voucher

Hours

Complete Parts

1403

1404

1405

1401

<Back

Finish

Cancel

Internet zone

Fig 14

TOTAL "E" EEO660

1500

QPL-FA05 - Microsoft Internet Explorer

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Quality
Reference

QUALITY PERFORMANCE CHECKLIST

1501 QPL FA05

EXTERNAL INSPECTION SEE QPS FA05

1502 / 1501

CUSTOMER:	EXTERNAL FIRE DAMAGE:	JOB NO:
	YES <input type="radio"/> NO <input type="radio"/>	50532

IF DAMAGE IS INDICATED IN CHECKS MAKE A NOTE BELOW DESCRIBING

TANK WALL DISTORTION				WELD CRACKING			
HV SIDE	Y <input type="radio"/> N <input type="radio"/>	LV SIDE	Y <input type="radio"/> N <input type="radio"/>	HV SIDE	Y <input type="radio"/> N <input type="radio"/>	LV SIDE	Y <input type="radio"/> N <input type="radio"/>
ENDS	Y <input type="radio"/> N <input type="radio"/>	ENDS	Y <input type="radio"/> N <input type="radio"/>	ENDS	Y <input type="radio"/> N <input type="radio"/>	ENDS	Y <input type="radio"/> N <input type="radio"/>

COVER DAMAGE				CONTROL CABINET DAMAGE			
WELDS	Y <input type="radio"/> N <input type="radio"/>	FLANGES	Y <input type="radio"/> N <input type="radio"/>	BRACES	Y <input type="radio"/> N <input type="radio"/>	HOUSING	Y <input type="radio"/> N <input type="radio"/>
WIRING	Y <input type="radio"/> N <input type="radio"/>	CONTROLS	Y <input type="radio"/> N <input type="radio"/>	WIRING	Y <input type="radio"/> N <input type="radio"/>	WIRING	Y <input type="radio"/> N <input type="radio"/>

ACCESSORY DAMAGE

PUMPS	Y <input type="radio"/> N <input type="radio"/>	THERMAL DEV	Y <input type="radio"/> N <input type="radio"/>	CONDUIT	Y <input type="radio"/> N <input type="radio"/>
PUMPS VALVES	Y <input type="radio"/> N <input type="radio"/>	CT OUTLET	Y <input type="radio"/> N <input type="radio"/>	COOLING PIPING	Y <input type="radio"/> N <input type="radio"/>
FANS	Y <input type="radio"/> N <input type="radio"/>	BUSH ADPTRS	Y <input type="radio"/> N <input type="radio"/>	RADIATORS	Y <input type="radio"/> N <input type="radio"/>

REMARKS

INSPECTED BY:	DATE	AUDITED BY:	DATE
---------------	------	-------------	------

Fig 15

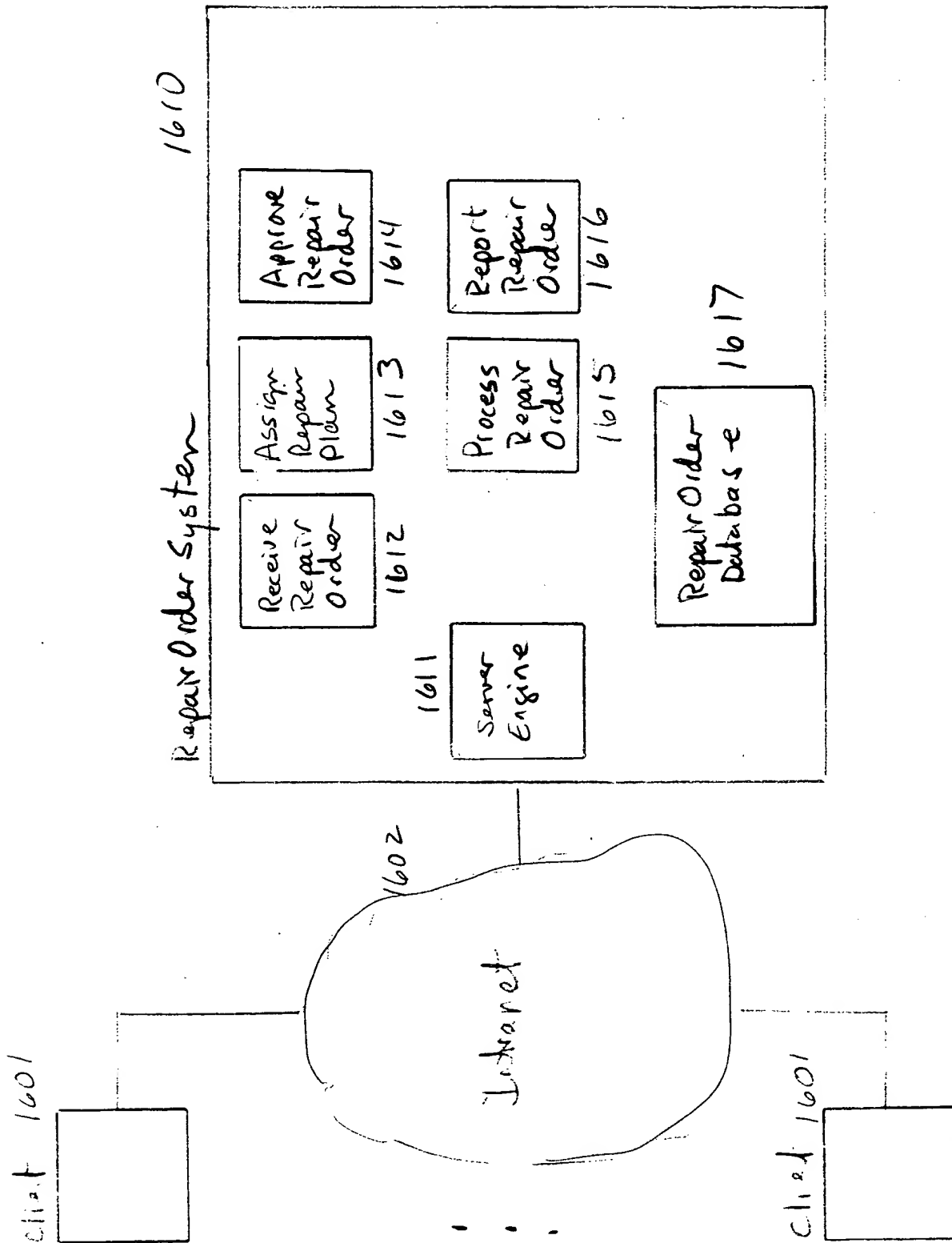


Fig 10

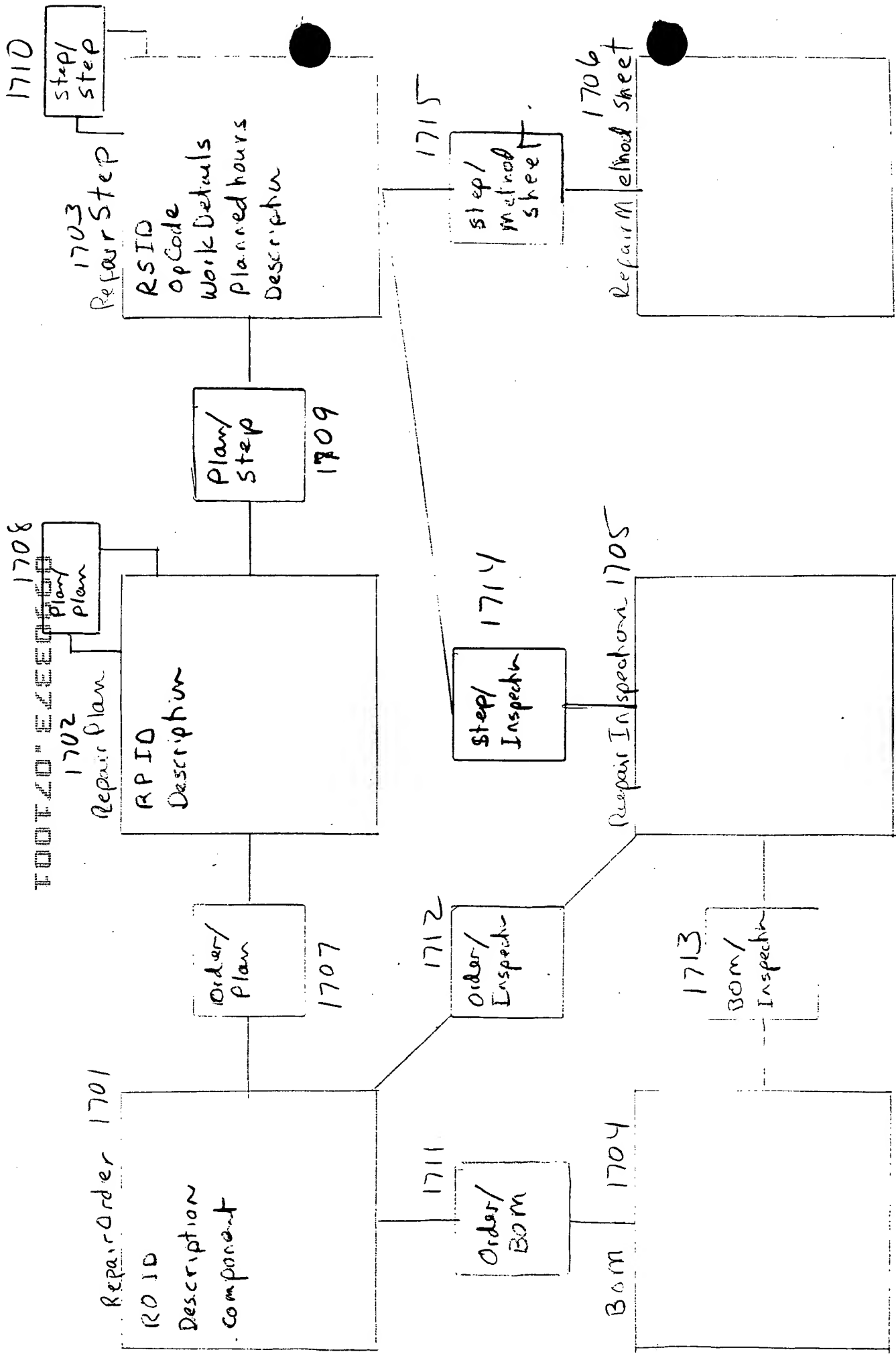


Fig 17

09903373-071004
T00T20"EZE0660

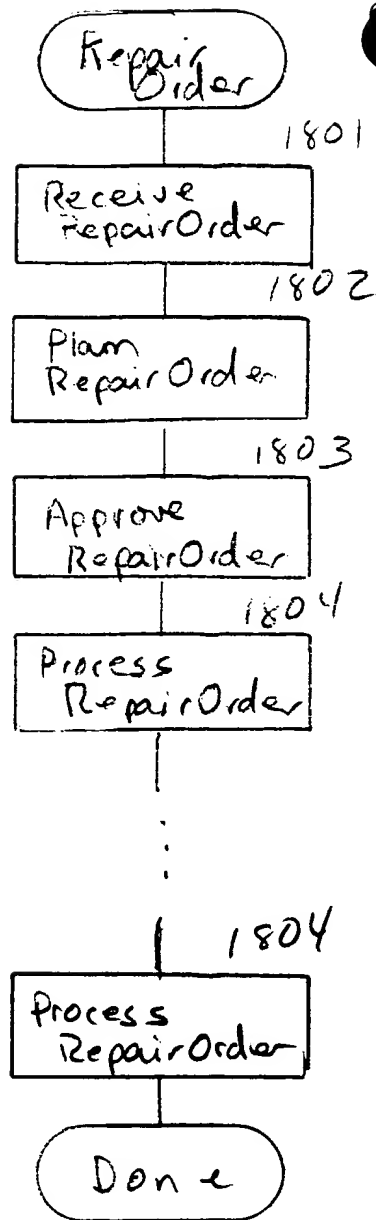


Fig 18

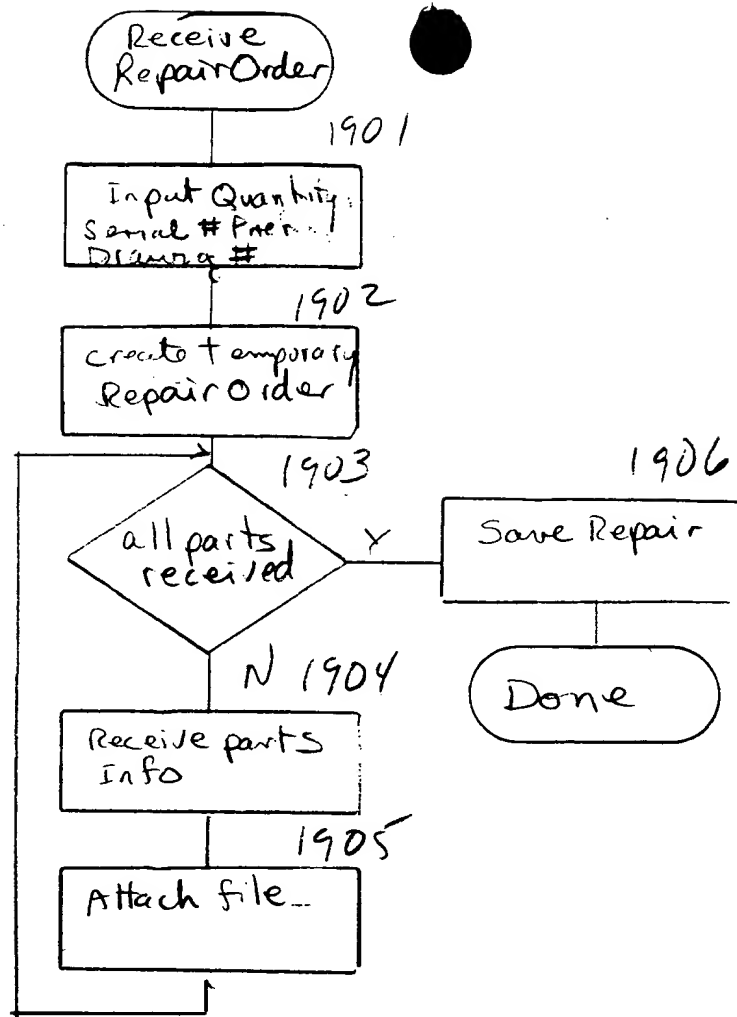


Fig 19

09903373-071001

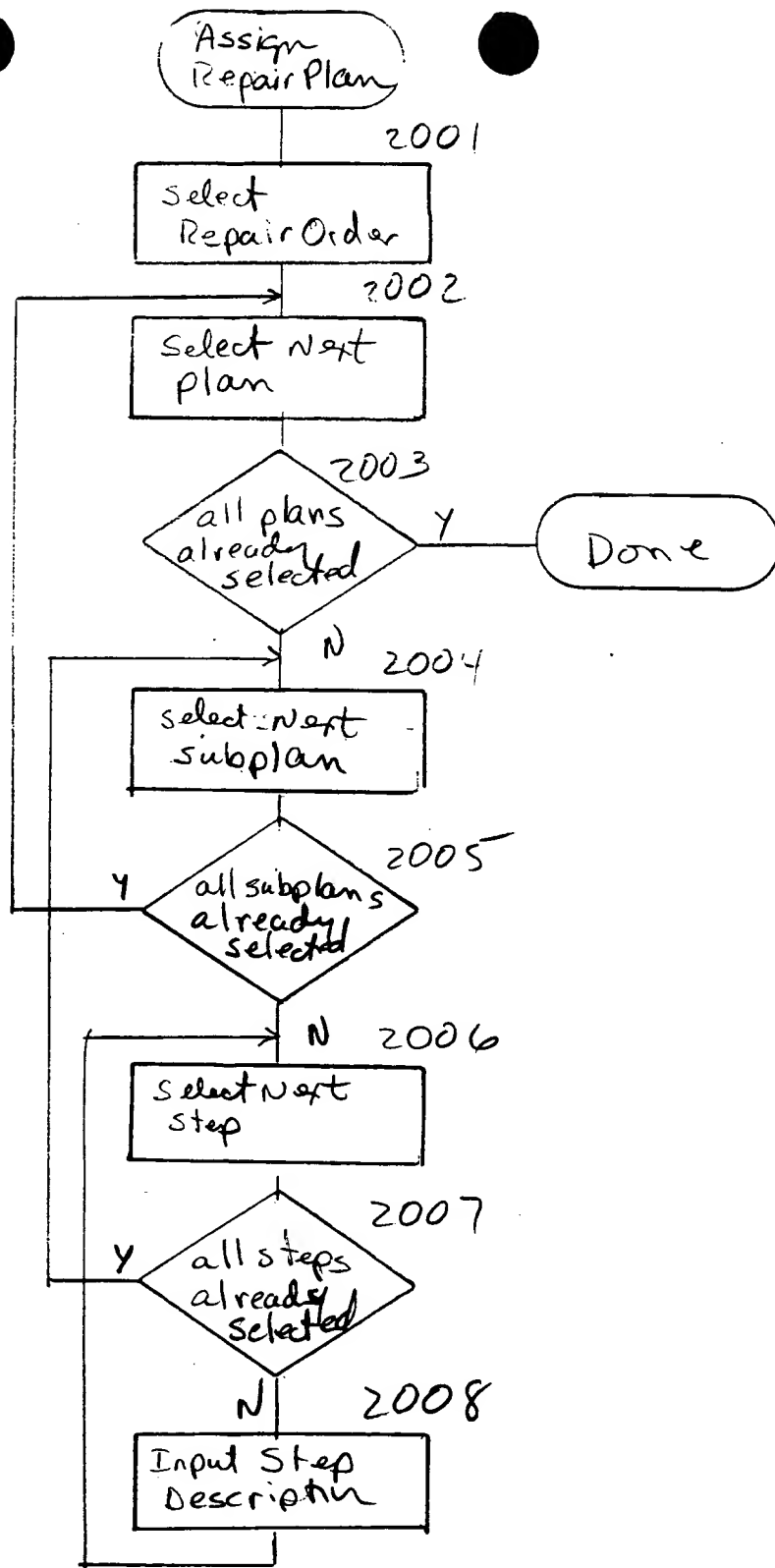


Fig 20

09903373.071001

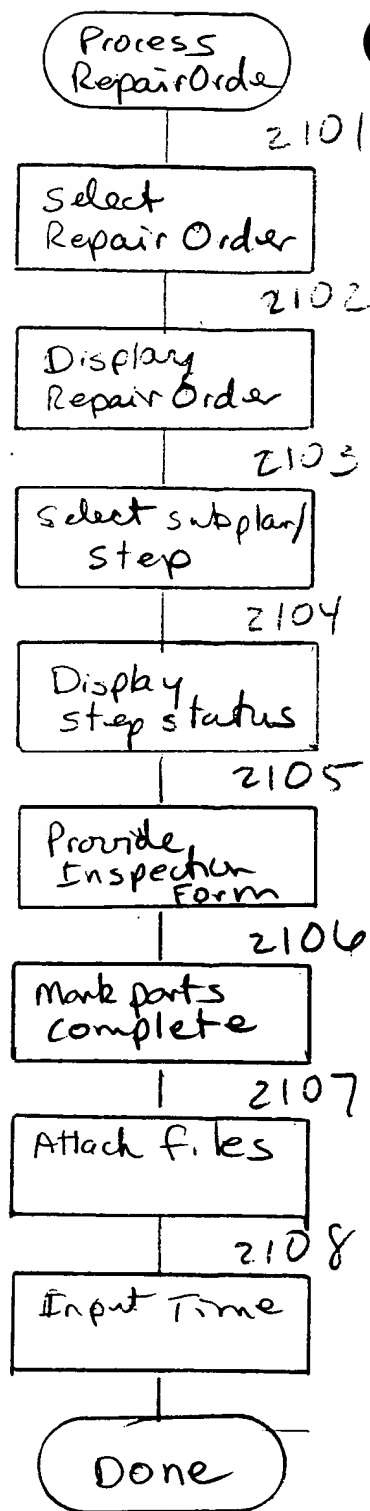


Fig 21